

Rockwell service letter **No. SL-AG-83**

International

P.O. BOX 3090 ALBANY, GEORGIA 31706-3090 PHONE 229/883-1440 FAX 229/439-9790

Service Letter No. SL-AG-83
5 February, 1976

REWORK OF VERTICAL FIN INSPECTION PLATE ATTACHMENT

MODELS AFFECTED: S-2R, SERIAL NO'S 1416R THRU 2173R AND 5001 THRU 5075.

REASON FOR PUBLICATION: PREVENT INADVERTENT LOSS OF VERTICAL FIN INSPECTION PLATE.

COMPLIANCE: AT OWNER'S DISCRETION.

NOTE

IF ANY PROBLEMS ARE ENCOUNTERED WHILE COMPLYING WITH THIS SERVICE LETTER. CONTACT YOUR NEAREST THRUSH COMMANDER DEALER OR YOUR REGIONAL SERVICE MANAGER. REFERENCE SERVICE INFORMATION NO SI-123.

BY WHOM WORK WILL BE ACCOMPLISHED: A & P Mechanic or equivalent.

APPROVAL: FAA DER Approved

ESTIMATED MAN HOURS: ONE (1) Hour.

PARTS DATA: Parts required to comply with this Service Letter may be purchased as a kit through your nearest Thrush Commander Dealer. Reference this Service Letter, aircraft model and factory serial number when ordering Service Letter No. SL-AG-83 kit consisting of the following:

Qty	Part No.	Description
1 ea	40033-501	Ring
6 ea	MS21047-L04	Nutplate
1 ea	Service Letter No. SL-AG-83	Instructions

SPECIAL TOOLS: None

ACCOMPLISHMENT INSTRUCTIONS:

1. Remove existing vertical fin inspection plate.
2. Remove and discard existing nutplates.
3. Locate 40033-501 ring in place and drill six (6) No. 30 holes in ring picking up existing inspection plate attach holes (see Figure 1.).
4. Install MS21047-L04 nutplate (6 places) (see Figure 1.).

NOTE

Pick up existing nutplate attach holes in existing ring and fabric.

5. Reinstall existing vertical fin inspection plate using existing hardware.

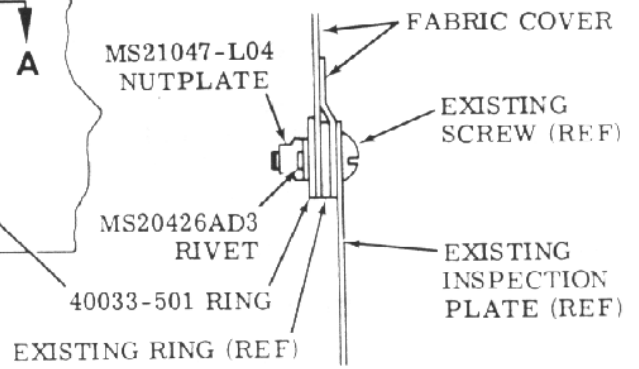
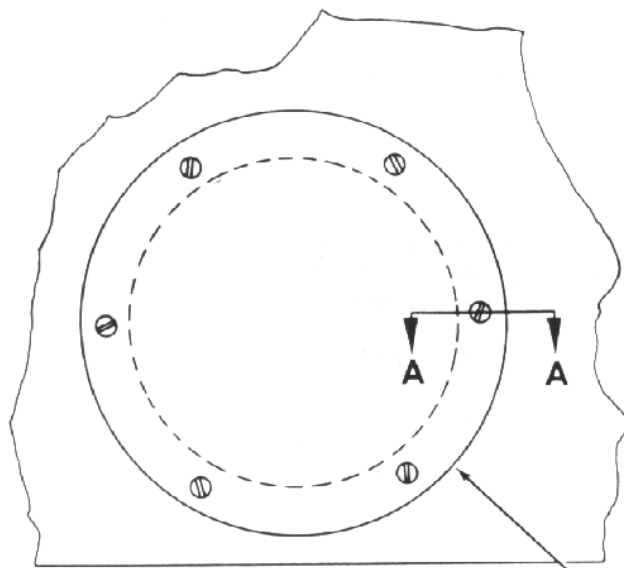
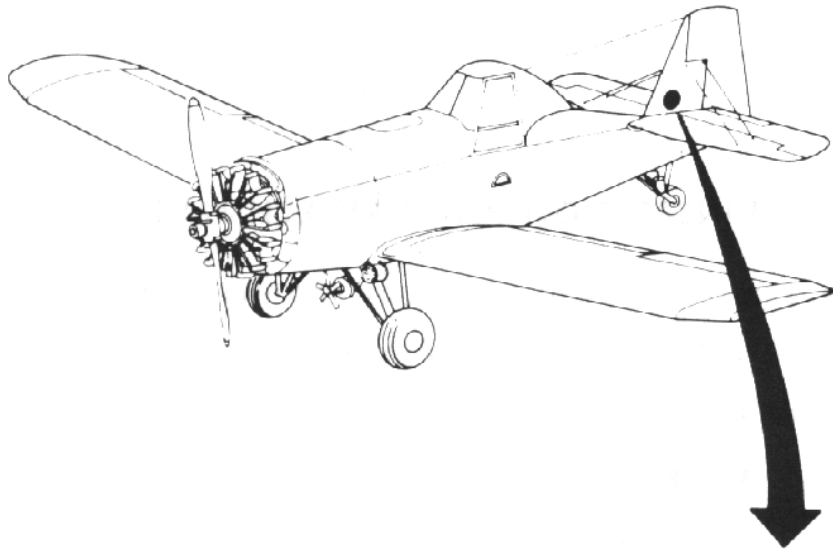
ELECTRICAL LOAD: No Change

WEIGHT AND BALANCE: No Change

PUBLICATIONS AFFECTED: NONE

RECORD COMPLIANCE: Make appropriate entry in airplane maintenance records as follows:

Service Letter NO. SL-AG-83 dated 5 February 1976, entitled "Rework of Vertical Fin Inspection Plate Attachment", accomplished (date) _____.



VIEW A-A